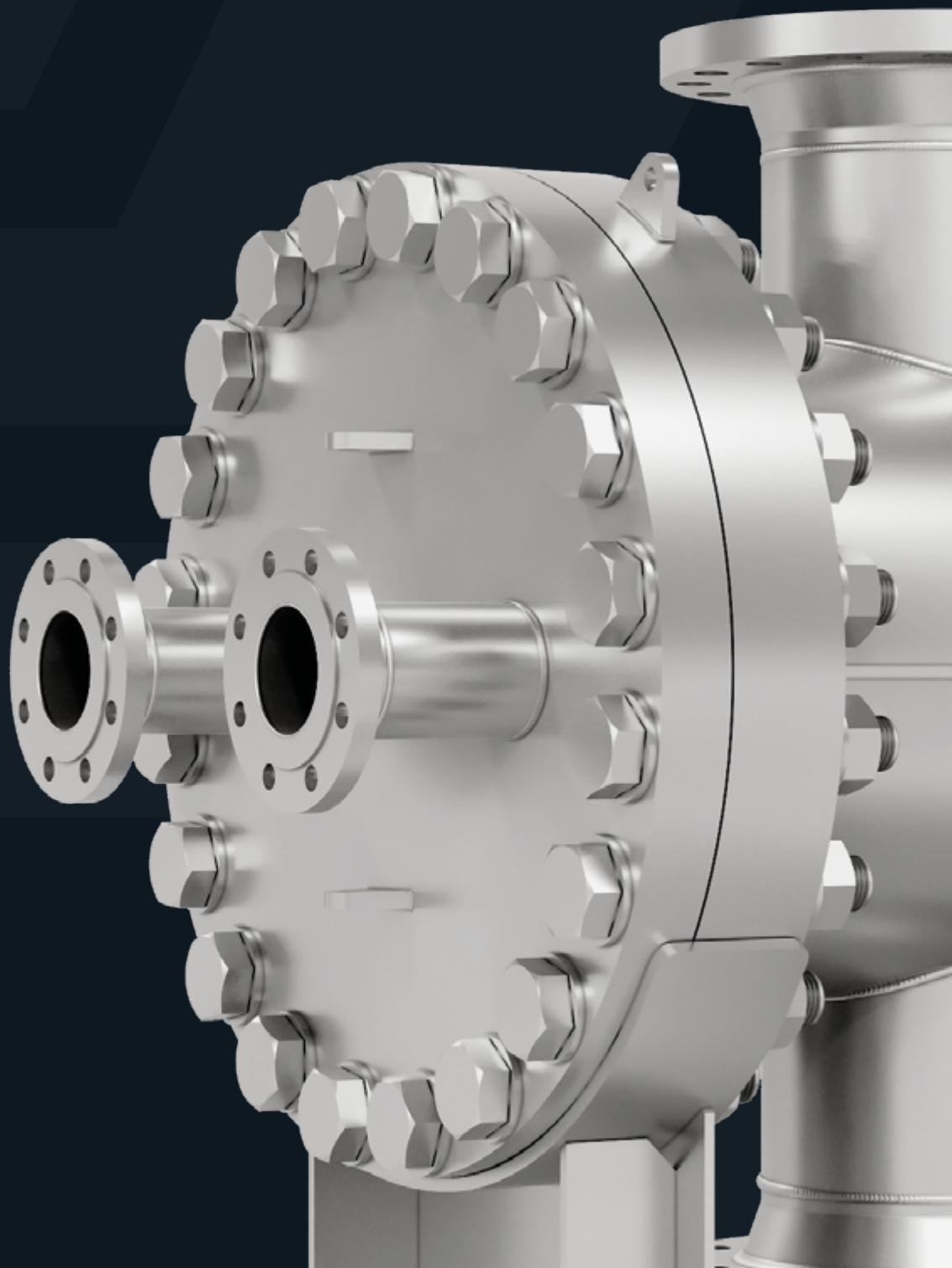


# JAG SHIELD

PLATE & SHELL  
HEAT EXCHANGERS



# JAG SHIELD

## PLATE & SHELL HEAT EXCHANGER

### APPLICATIONS



REFRIGERATION  
INDUSTRY  
AS EVAPORATORS  
AND CONDENSERS



INDUSTRIAL  
COOLING  
AND HEATING  
SYSTEMS



SYSTEMS  
WITH AGGRESSIVE  
MEDIA



VAPOUR  
CONDENSATION



SUITABLE  
FOR CHEMICAL  
PROCESSES



CIP  
SYSTEMS



OIL COOLERS  
AND HEATERS



GAS HEATERS  
AND COOLERS

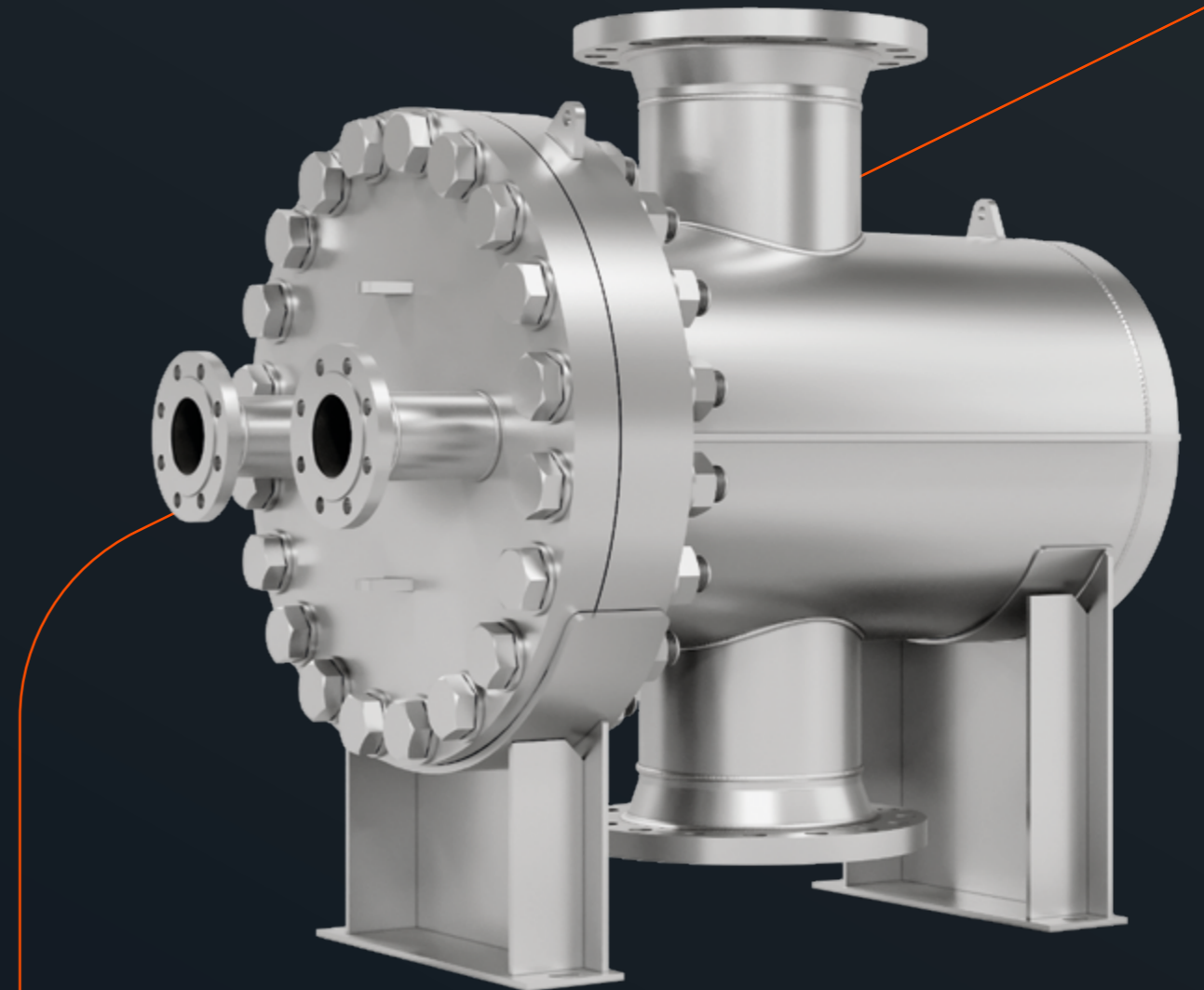


FUEL OIL  
HEATERS

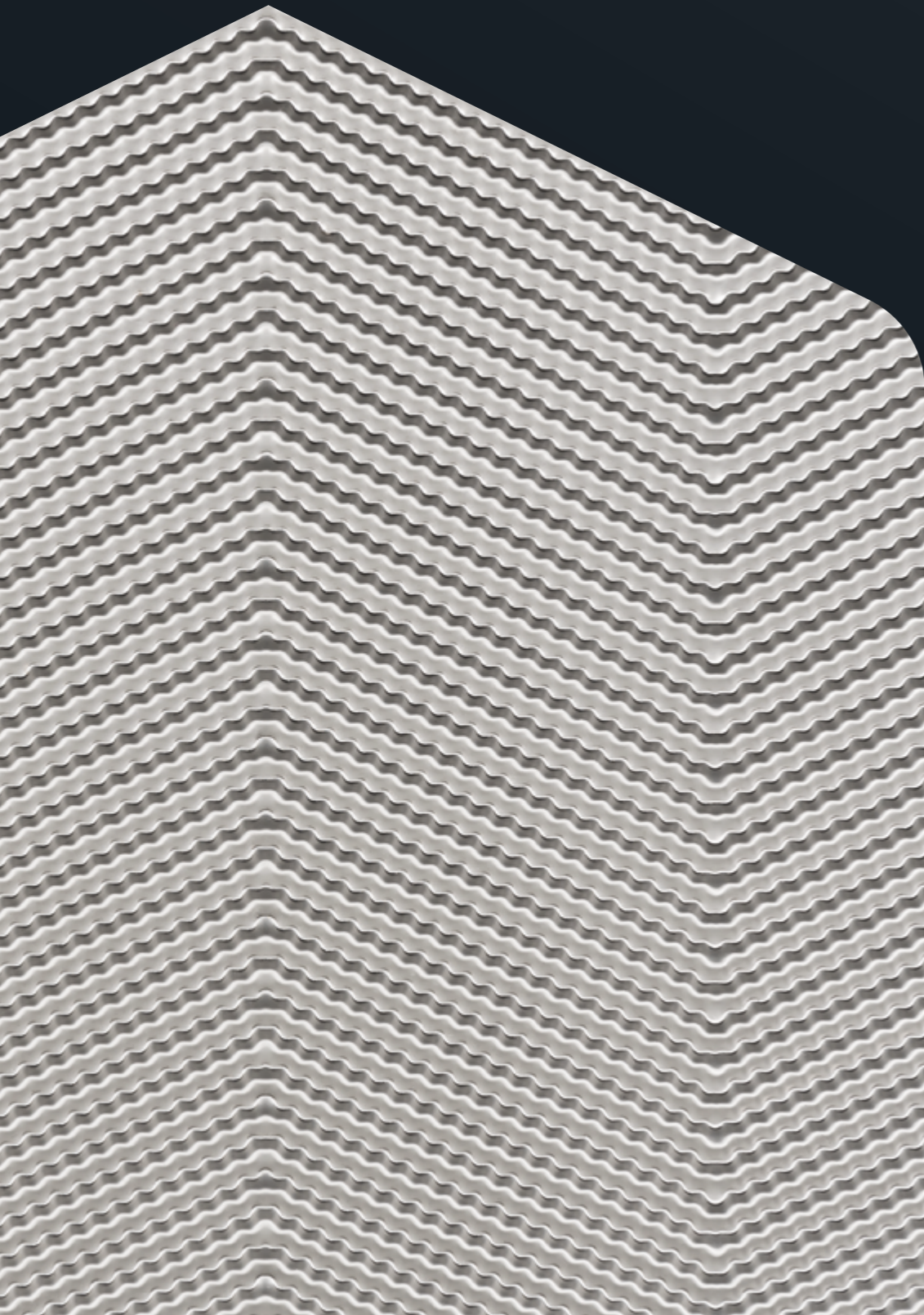
Driven by a passion for innovation, Hexonic has provided effective heat transfer solutions for most applications. Working closely with our customers, our team of experienced engineers focuses on inventing new products and solutions in search of the most efficient ways of heat transfer. Our team of experienced engineers driven by passion for innovation gained knowledge across diverse market segments.

From that passion a new product has been born – JAG SHIELD Plate & Shell Heat Exchanger with inventive jagged pattern of a heating plate.

Breaking new ground solution brings not only enhanced flow turbulence but also increased heat exchange area. Together it gives more compact, lighter but most of all more efficient device which can be customized to your individual requirements. Highly efficient JAG SHIELD Plate & Shell Heat Exchanger will become a long-life dependable solution for your applications.



# INGENIOUS PATTERN



JAGGED  
/ˈdʒɑːɡɪd/  
WITH ROUGH, SHARP POINTS PROTRUDING

## THE INNOVATIVE JAG DESIGN IS THE RESULT OF OVER SIX YEARS OF RESEARCH AND DEVELOPMENT.

In search of optimal strength and thermal characteristics of the JAG geometry, a series of computational fluid dynamic analyses were performed. Together with other calculations and tests of prototypes they allowed to determine the precise channel performance in a plate heat exchanger.

Final tests confirmed that designed by Hexonic innovative corrugation JAG pattern combined with specially modelled plate geometry delivers up to 10% higher efficiency than the standard one. It is designed to substantially increase heat exchange as the "jagged" channels boost flow turbulence which enhances heat transfer and reduces fouling. Furthermore, the design brings a bigger exchange area, and general pressure drop levels are reduced.

Ingenious JAG technology brings you cutting-edge solutions within one plate.



INNOVATIVE  
CORRUGATION  
DESIGN



UP TO 10% HIGHER  
HEAT TRANSFER  
EFFICIENCY



ENHANCED FLOW  
TURBULENCE



UP TO 10% LOWER  
PRESSURE DROP FOR  
HIGH FLOW PATTERN



DECREASED  
FOULING



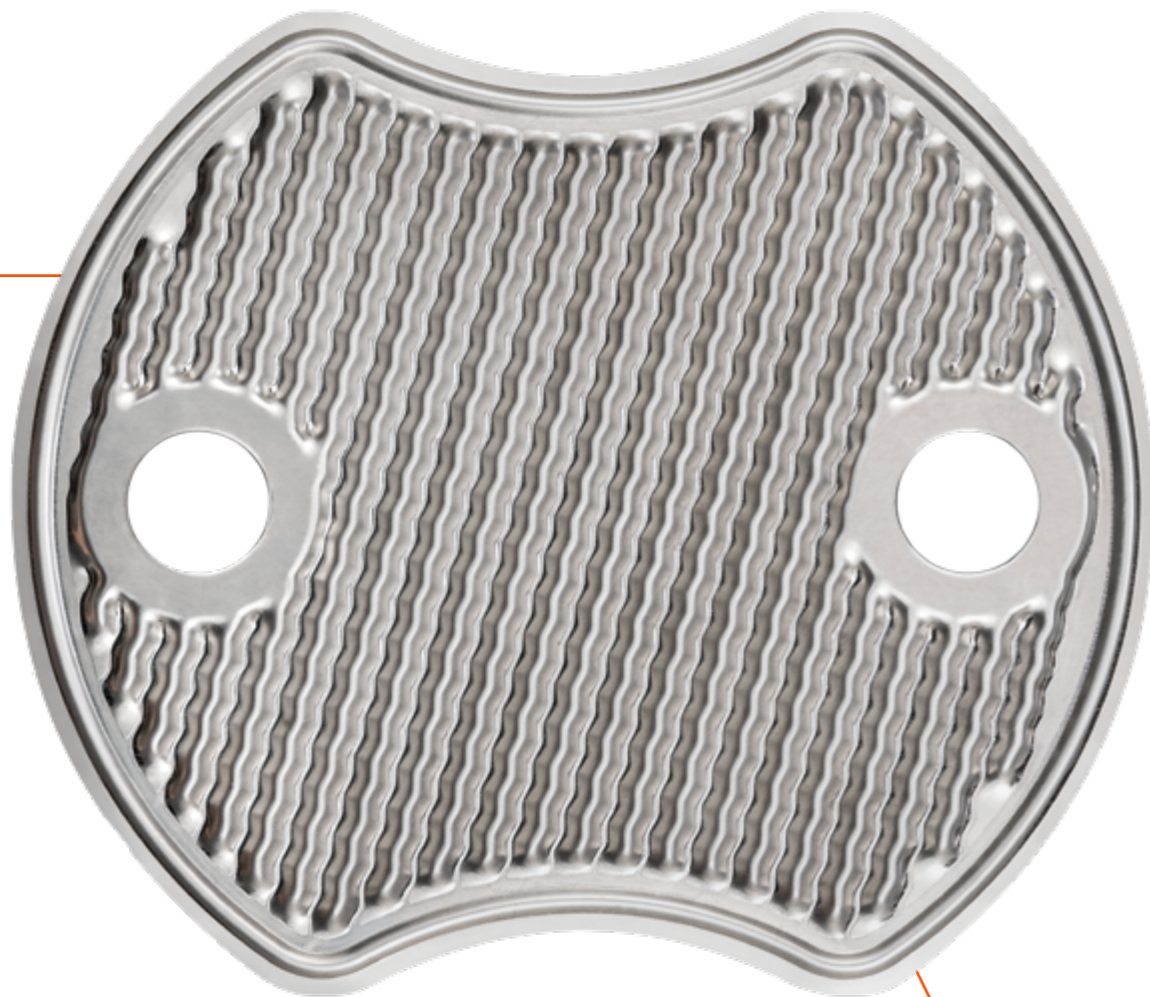
INCREASED HEAT  
EXCHANGE AREA



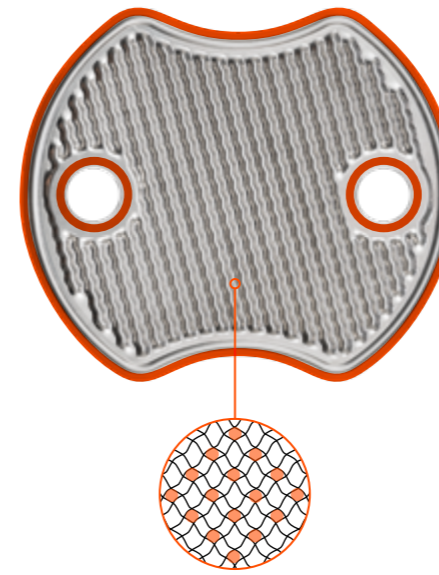
INCREASED PLATE  
ENDURANCE

# JAG SHIELD PLATE

STATE-OF-THE-ART



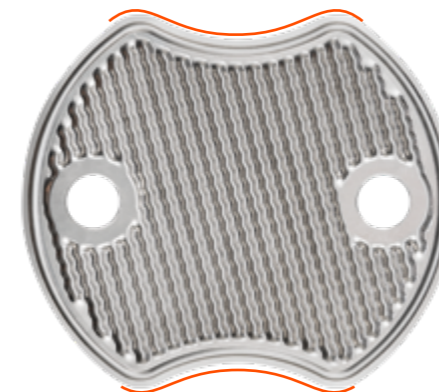
## PLATE FEATURES



### BRAZING INSTEAD OF WELDING

Vacuum brazing, used to join plates in pairs, unlike more popular circumferential welding, allows for a much larger joint surface. A pair of plates is connected along the entire outer circuit, at ports, and additionally at many optimally selected points of the heat exchange area.

It results in an extremely durable structure with remarkable resistance to variable loads and thermal stresses. This makes the exchanger incredibly reliable and leakproof. Copper, LUNA™ stainless, and other brazing materials allow JAG SHIELD heat exchangers to be used in a variety of applications.

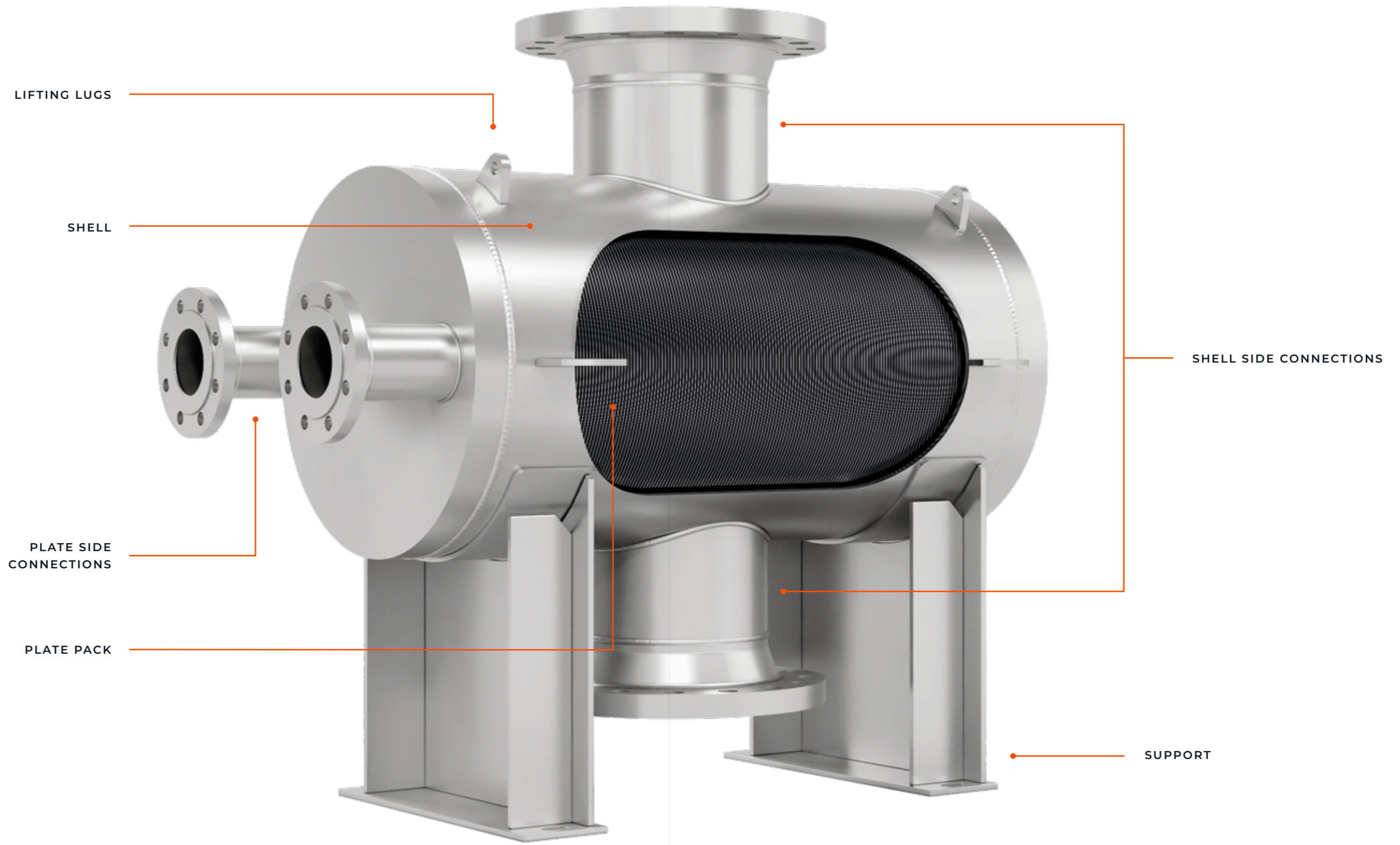


### SPECIAL SHAPE OF THE PLATE

The unique shape of the JAG SHIELD plate provides exceptional thermal efficiency while maintaining low flow resistance. Thanks to the special plate shape, the flow directors are not needed as medium is distributed evenly inside the plate pack. Side cuts provide enough space for the shell medium entering the exchanger to properly fill the entire internal space.

It also makes the local flow resistance significantly reduced. Optimized use of the exchanger's volume allows for its compact construction. Additional circumferential corrugation of the heating plates stabilizes the package and optimizes stresses, ensuring a longer service life.

# CONSTRUCTION



## TECHNICAL DATA

Type	Plate side		Shell side		Max. heat transfer area
	Connection size	Connection spacing	Max. size of connections	Diameter	
	DN	in	DN	in	
JR-03H	1"	5,20	3"	8"	32,28
JR-03L	1"	5,20	3"	8"	32,28
JR-07H	2"	8,19	6"	12"	139,88
JR-07L	2"	8,19	6"	12"	139,88
JR-13H	3"	11,26	8"	18"	398,12
JR-13L	3"	11,26	8"	18"	387,36
JR-23H	4"	16,14	12"	24"	893,08
JR-23L	4"	16,14	12"	24"	860,8

\*Flanges ASME B.16.5



### HEATING PLATES MATERIAL

- STAINLESS STEEL 316L / 1.4404, 304L / 1.4307
- INCOLOY
- HASTELLOY
- OTHER UPON REQUEST

### SHELL MATERIAL

- CARBON STEEL, VARIOUS COLOURS AVAILABLE UPON REQUEST, STANDARD CORROSION CLASS C3, HIGHER CLASSES UP TO C5 POSSIBLE
- STAINLESS STEEL 316L / 1.4404, 304L / 1.4307
- INCOLOY
- HASTELLOY
- OTHER UPON REQUEST

PLATE THICKNESS: 0,6-1,0 MM

### BRAZING MATERIAL

- COPPER
- LUNA<sup>TH</sup> STAINLESS BRAZING

### SINGLE AND MULTI-PASS FLOWS

### TECHNICAL PARAMETERS

- MIN. PRESSURE 14 PSI
- MAX. PRESSURE 230, 360, 580, 1450 PSI (580, 1450 BAR NON OPENABLE SHELL ONLY)
- MAX. TEMPERATURE 390°F / 480°F / 570°F / 840°F
- MIN. TEMPERATURE -55° F

STANDARD - PED 2014/68/EU OR ASME SEC VIII, DIV.1

### ACCESSORIES

- INSULATION
- COUNTER FLANGES
- EXTENDED LEGS
- EARTHING LUGS

